Excavate hole according to height of column to be supplied. See below: Square or Tubular Section Typical Up to 10 metres - 1500 x 1500 x 750 deep Pole Base Up to 12 metres — 1800 x 1800 x 750 deep Up to 15 metres — 2000 x 2000 x 1000 deep Assemble root base as shown — See Figure 1. Insert root base into hole ensuring that it is level and that the four studs protrude Approx 60-70mm above concrete foundation Setting Fit Suitable cable duct if routing via the interior of the pole. Template Pour concrete ensuring that it is a mix of C35 to Table 6 BS 8110 and then tamp down well. Fit the setting template over the protruding studs, double checking that they are level and that clear access **Root Fixing** can be gained to the cable duct if it is being used. Studs Leave the concrete to cure for a minimum of 72 hours prior to attempting to erect the column. When fitting the column ensure that the concrete base is in complete contact with the underside of column and grout accordingly if required. When the column has been fitted, protect the studs with a suitable protective coating. Denzo tape or similar is recommended for this. Important Note! These concrete plinth designs are based upon an assumed safe bearing pressure of the supporting Secure template stratum of 50 KN/square metre. to studs using M24 Nut top & bottom Ensure cable duct is Positioned central to the base plate. M24 Fixing 355 Studs **6**0-70 330 Cable Duct Concrete Foundation Figure 1. ITEM Dims = mm Quality Standard: BS EN 1090 / Execution Class: EXC1 Scale: Not to scale 25.10.21 CUSTOMER: **WEC Group Limited** FM8H ROOT BASE FIXING ANGLE PROJECTION TITLE: Britannia House, Junction street Darwen Lancashire BB3 2RB Tel: 01254 700200 Fax: 01254 873637 Website: WWW.WEC.uk.net - Email: all@wec.uk.net WEC-001-1158-03 00

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